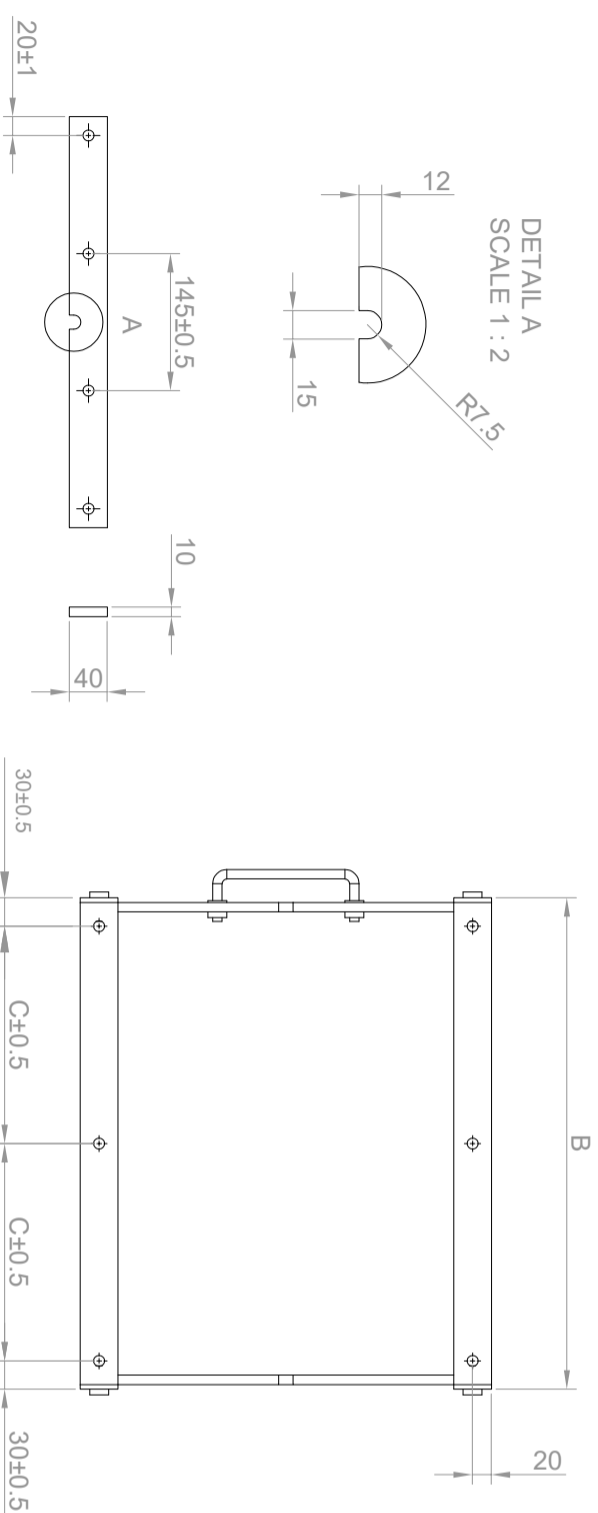
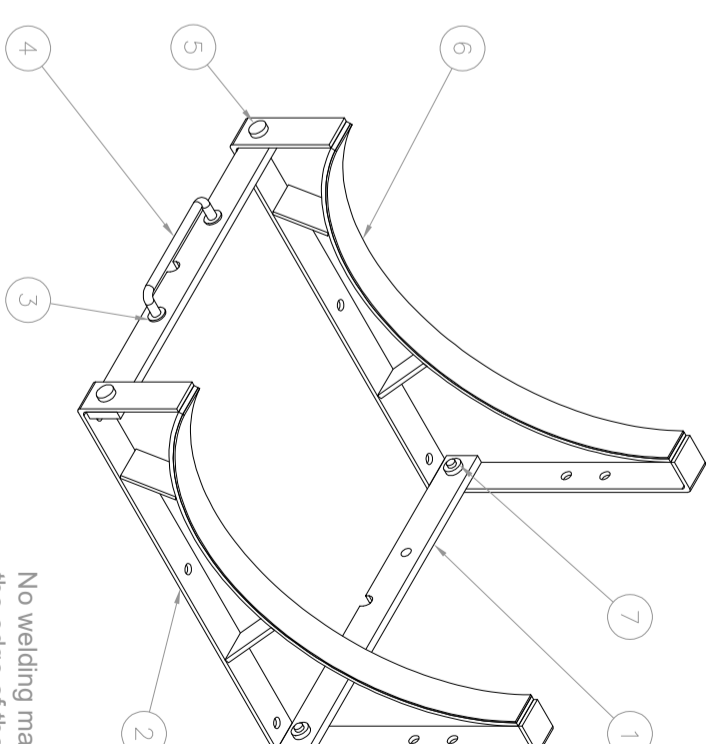
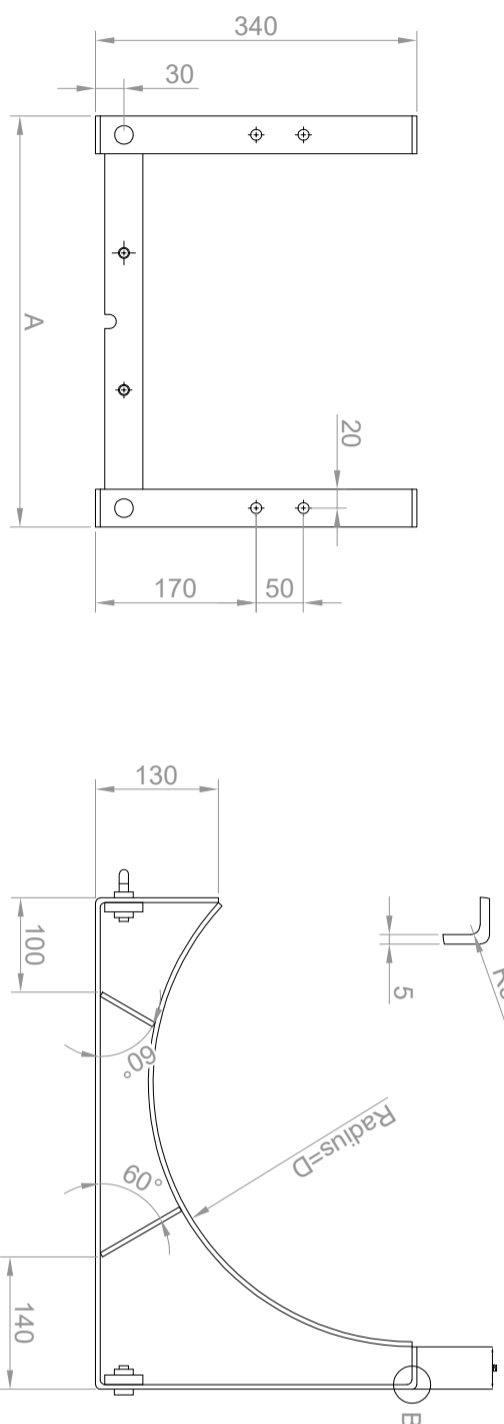


DETAIL A  
SCALE 1 : 2

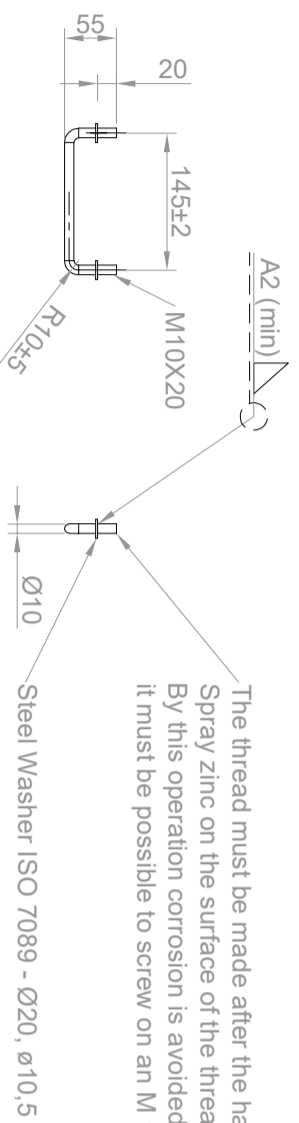


DETAIL B  
SCALE 1 : 2



No welding may exceed the edge of the sides

The thread must be made after the handle is hot galvanized.  
Spray zinc on the surface of the thread to cold galvanize it.  
By this operation corrosion is avoided. After the zinc layer is dry, it must be possible to screw on an M 10 nut by hand power



All holes Ø 12  
Measures without tolerance. + -3 mm  
material: S235JR - EN 10025 / SS400 - TIS 1479  
Surface: Hot galvanized class A JF. DS / ISO 1461  
Sharp edges chamfered

Rack part no.	Cont. type	A	B	C	D
1015846	4 - 6 - 8 DK	435	520	230	275
1015847	10 - 12 - 16 DK	500	550	245	310
1014758	20 - 25 DK	545	620	280	360
1017688	IMPAX con.	650	620	280	360

POS	QTY	DESCRIPTION	MATERIAL NO.
7	6	M10 nut KV, 8 hot galvanized	1015305
6	-	Cell rubber 2 x 40 mm	1000108
5	4	M10 X 25 Set screw KV, 8.8 hot galv.	1013853
4	-	Rundsteel Ø10	-
3	2	Washer	-
2	-	Flat steel 5 x 40 mm	-
1	-	Flat steel 10 x 40 mm	-

REPLACES: 42000851



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Drawn by NNON Check by TCHR Appr. by EB Initial release date 14-10-2021

**Cradle for DK raft**

Project number	Project name	Client number	Material Number
Project name	Client number	Material Number	Weight
Weight	N/A	Projection method	Projection method
Scale	1:8	Sheet Size	A3
Revision	1	Sheet No.	1/1

Drawing type  
ASM  
Drawing Number  
ENG-20101434

Tolerances  
Scale  
1:8  
Revision  
1