



- Notes:
1. The cradle is installed by welding all foot plates to a flat surface. If the surface is not flat, shims or similar must be used to make up the difference. Also front and aft cradle must be paralleled.
  2. Operating handle must be facing the center of the ship, or a position which is safe for operating the cradle.
  3. It is recommended that the cradle be installed horizontally.
  4. Due to manufactured reasons, dimensions may vary up to 50mm.

3	Updated the dimension	CENI	GACA	WAGU	13.04.2021
2	Updated the dimension	EVJI	PHLI	THWA	23.10.2020
1	Updated the template and add dimension	EVJI	PHLI	THWA	21.08.2019
REV	DESCRIPTION	BY	CHECK	APPRO	DATE

**REVISION HISTORY**

Unless the dimension have an individual tolerance indication, the following tolerances are to be used:  
 NS – ISO 2768 – 1: Tolerance class M  
 NS – EN ISO 13920: Tolerance Table 1 class B  
 Tolerance Table 2 class B  
 Tolerance Table 3 class F

STEEL CRADLE DRAWING SEE  
 MERLIN-615 WATERJET A-503510

	<b>VIKING NORSAFE</b> <small>VIKING LIFE-SAVING EQUIPMENT</small>			
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Drawn by	Check by	Appr. by	Initial release date	
PHLI	JKJI	THWA	26.08.2016	

Project number	Project name	Client number
Title		Material Number
<b>DECK CRADLE FOOTPRINT</b>		Weight
<b>COLLAPSIBLE PORTSIDE</b>		0,0 kg
<b>MERLIN-615 MKI JET</b>		Projection method
Drawing type		Scale
RED		1:1
Drawing Number		Sheet Size
R-501862		A3
Tolerances		Revision
ISO 2768-mK, ISO 13920-BF		3
Sheet No.		1/1